JANOME

# New 120 kN Unit Type from JP Series 4 Electro Press JPU-12004



New

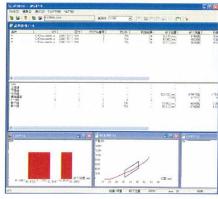




The new 120 kN Electro Press, JPU-12004 is now available!

It comes with all the great features of JP series 4:

User-Friendliness, High Performance, and Ensured Safety.



### Main Features:

- ☐ Safe, energy-saving, and clean
- ☐ High precision and high function
- □ Varied pressing functions
- ☐ Enhanced quality control
- ☐ Wide LCD display for easy operation
- ☐ Self-diagnosis function

Using the PC software, you can easily display the list of quality control data retrieved by the JP Sampler, calculate statistics values such as average and standard deviation and the process capability index, or make a report.

# □ Specifications

Item	Mode	JPU-12004
Pressing Capacity	Maximum	120 kN (12000 kgf)
	Allowable Range	1.2-120 kN
	Increment	10 N (0.1 kgf)
	Minimum Sensing Unit	240 N
Ram Stroke	Maximum	200 mm
	Allowable Range	0 200 mm
	Setting Unit	0.001 mm
Ram Speed	Approach/Ascending (Max.)	200 mm/sec (Default: 150 mm/sec)
	Pressing	0.01-35 mm
	Setting Unit	0.01-33 mm/sec
Holding Time	Maximum	999.9 sec
	Allowable Range	0-999.9 sec
	Setting Unit	0.1 sec
Repeatability	Jeening Onit	±0.005 mm
Load Sensing Range		12-120 kN
Stop Mode & Control Function (Quality Control)	Constant Speed-	(1) Load control at end of pressing
	Position Stop mode	(2) Load control within sensor range
	Toolion Grop mode	
	Constant Speed-	(3) Load control (peak, top, bottom, valley, peak to peak, differential) within sensor range (1) Position control at end of pressing
	Load Stop mode	(2) Load control within sensor range
	Load Glop Mode	
	Constant Load-	(3) Load control (peak, top, bottom, valley, peak to peak, differential) within sensor range (1) Position control at end of pressing
	Time Stop mode	(2) Speed control within sensor range
	Constant Load-	(3) Speed control (peak, top, bottom, valley, peak to peak, differential) within sensor range (1) Time control at end of pressing
	Position Stop mode	(2) Speed control within sensor range
	(including Distance Drive)	
Screen Display	Unit of Measure / Pressure	(3) Speed control (peak, top, bottom, valley, peak to peak, differential) within sensor range  N, kgf, Lbf mm, inch
Display Language  Memory Capacity/ life		Japanese, English, Italian, Spanish, French, German, Korean, Chinese
		100 Programs/ Semi permanent (when using Flash memory IC)
External Interface		RS-232C 1ch (PC can be connected to control the press using optional software.)
Number of External I/O Terminals		17 inputs and 16 outputs
Driving and Control Method		AC servomotor driven by 32-bit CPU
Power Supply (Three-Phase only)		180-250V 11kW
Working Ambience		Ambient Temperature: 0-40°C Relative Humidity: 20-90% (Non Condensing)
Size & Weight	Body	290 W x 935 D x 580 H (mm) / 300 kg
(W × D × H)	Control Box	550 W x 550 D x 256 H (mm) / 45 kg

### □ Note

- Load display accuracy is ±1% within the above ranges, over 10% of the maximum pressure capacity.
   (Check the load value and calibration amount periodically.)
- Maximum approach and ascending speed will vary depending on conditions.
- Holding time becomes shorter as load increases.
- Repeatability is guaranteed only in the case that the machine body remains at a constant temperature.
   (The ±0.005mm value is achieved with a constant temperature.)
- \* Specifications may be modified without prior notice to improve product quality.

# **JANOME**

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